

# Type 350/360/370SS Series

MAX SUPPLY IN PSE

ControlAir

# Stainless Steel Regulators and Filters

Type 350SS Stainless Steel Filter Regulator | Type 360SS Stainless Steel Regulator Type 370SS Stainless Steel Filter

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The Type 350/360/370SS series of stainless steel regulators, filter regulators and filters are designed to stand up to the harshest environments while providing highly accurate pressure regulation. Proven 316L stainless steel housing and 316 stainless steel filter assemblies along with fluorocarbon elastomers make the 350/360/370SS compatible with sour gas and adaptable to off shore environments. These quality instruments are economical to buy as well as operate, and provide extremely stable and repeatable control of gas pressure. Oversized valving helps the units achieve high flow rates with minimal pressure drop.

## **Features**

- All 316 Stainless Steel Construction Ideal for sour gas and/or corrosive environments
- NACE Compliant Meets NACE #MR-0175 material requirement for sulfide stress cracking
- 1/4" NPT and 1/2" NPT Ported Versions
- Autodrain Option
- Low Temperature Option
- High Flow Capacity
- Tapped Exhaust Port Permits remote venting of hazardous gases
- Minimal Air Consumption Low cost of ownership



# Type 350/360/370SS Series

# **Specifications**



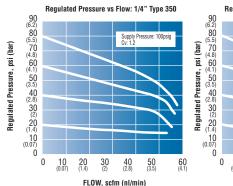


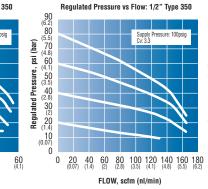
	Type 350SS	Type 360SS	Type 370SS				
Output Ranges:	0-30 psig (0-2.0 BAR), 0-60 psig (0-4.0 BAR),	Not applicable					
Exhaust Capacity:	1.0 SCFM (30 Nl/min) at downstream pressu	re of 10 psig (0.7 BAR) above set point	Not applicable				
Maximum Supply Pressure:	290 psig (20.0 BAR) Autodrain: 150 psig (10.0 BAR)	290 psig (20.0 BAR)	150 psig (10.0 BAR) Autodrain: 150 psig (10.0 BAR)				
Maximum Flow Coefficients (Cv):	1/4" = 1.2 1/2" = 3.3						
Air Consumption:	4 SCFH (2 NI/min) maximum		Not applicable				
Operating	-20° to +185° F (-29° C to +85° C) Autodrain Option: (Type 350 and Type 370 only) 32° to 185°F (0° to 85°C)						
Temperatures:	Low Temperature Option: -61° to +194° F (-52° to + 90° C)						
Filter:	25 micron optional 5 micron filter	Not applicable	25 micron optional 5 micron filter				
Porting:	Inlet/Outlet: 1/4" NPT or 1/2" NPT Gauge (2): 1/4" NPT Exhaust: 1/8" NPT	1/4" NPT or 1/2" NPT 1/4" NPT 1/8" NPT	1/4" NPT or 1/2" NPT 1/4" NPT				
Materials:	316L stainless steel:housings316 stainless steel:filter, range spring, trimInconel:valve springFluorocarbon:diaphragm, sealsSilicone:diaphragm, seals (low temperature option)						
Weight:	1/4" NPT: 2.2 lbs. (1.0 kg) 1/2" NPT: 2.8 lbs. (1.3 kg) Additional for Autodrain: 0.6 lbs. (0.3 kg)	1/4" NPT: 2.0 lbs. (0.9 kg) 1/2" NPT: 2.6 lbs. (1.2 kg)	1/4" NPT: 2.1 lbs. (0.95 kg) 1/2" NPT: 2.5 lbs. (1.14 kg)				
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**Operating Media:** Air, inert gas, sweet (natural) and sour gases

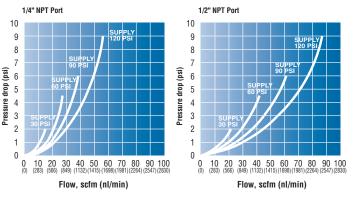
#### Regulated Pressure vs. Flow (Type 350/360SS, typical)

(0-100 psig range, 105 psig supply)





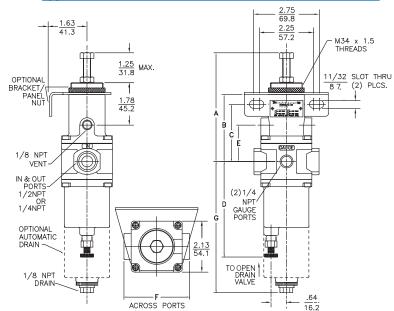
### Pressure Drop vs. Flow (Type 370SS, typical)



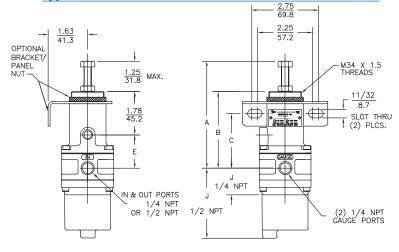
# Clean, stable performance for tough, dirty process control

Port	ļ	4	E	3	0	)	0	)	E		F		C	;	H	1		I
Size (NPT)	Inch	mт	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mт	Inch	mm
1/4"	4.40	111.8	2.65	67 <i>.</i> 3	2.24	56.9	3.71	56.9	1.38	35.1	2.13	54.1	5.20	135.1	1.22	31.0	1.08	27.4
1/2"	4.54	115.3	2.79	70.9	2.39	60.7	3.98	60.7	1.52	38.6	2.72	69.1	5.46	138.7	1.36	34.5	3.08	78.2

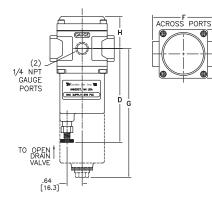
#### **Type 350SS**

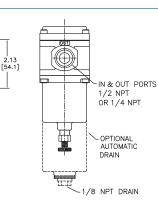


#### Type 360SS



#### **370SS**

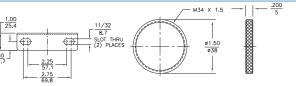




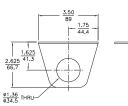
- Low air consumption for greater operating economy
- Tapped exhaust for remote venting
- 1/4" NPT and 1/2" NPT porting
- Competetively priced Low droop at high
- flow levels
- 316 stainless steel housing and filter assemblies
- High flow manual drain for easy maintenance
- Compact size
- Large flow paths to minimize pressure drop
- Meets all NACE requirements
- Automatic drain option (shown)
- Excellent stability and repeatability, even in harsh environments

#### **Mounting Bracket**

#### **Panel Nut**

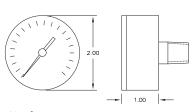


#### **Pressure Gauge**



.<u>50</u> 12.7

Drawing downloads available at www.controlair.com



Knob

2.00 .<u>53</u> 13.5 2.31

# Type 350/360/370SS Series

# Ordering

### **Type 350SS Filter Regulator**

		<b>U</b>		
Model	Part Number	Port Size (NPT)	Output (psi)	Range (BAR)
350SS	350-BA	1/4"	0 - 30.0	0-2.0
350SS	350-BB	1/4"	0 - 60.0	0 - 4.0
350SS	350-BC	1/4"	0 -100.0	0-7.0
350SS	350-BD	1/4"	0 -150.0	0-10.0
350SS	350-DA	1/2"	0 - 30.0	0-2.0
350SS	350-DB	1/2"	0 - 60.0	0-4.0
350SS	350-DC	1/2"	0 -100.0	0-7.0
350SS	350-DD	1/2"	0 -150.0	0 -10.0

### **Type 360SS Regulator**

Model	Part Number	Port Size (NPT)	Output (psi)	t Range (BAR)
360SS	360-BA	1/4"	0 - 30.0	0 - 2.0
360SS	360-BB	1/4"	0 - 60.0	0 - 4.0
360SS	360-BC	1/4"	0 -100.0	0 - 7.0
360SS	360-BD	1/4"	0 -150.0	0-10.0
360SS	360-DA	1/2"	0 - 30.0	0 - 2.0
360SS	360-DB	1/2"	0 - 60.0	0 - 4.0
360SS	360-DC	1/2"	0 - 100.0	0 - 7.0
360SS	360-DD	1/2"	0 - 150.0	0 - 10.0

## **Type 370SS Filter**

Model	Part Number	Port Size (NPT)
370SS	370-BX	1/4"
370SS	370-DX	1/2"

Warranty ControlAir, Inc. products are warranted to be free from defects in materials and workmanship for a period of eighteen months from the date of sale, provided said products are used according to ControlAir, Inc. recommended usages. ControlAir, Inc.'s liability is limited to the repair, purchase price refund, or replacement in kind, at ControlAir, Inc.'s sole option, of any products proved defective. ControlAir, Inc. reserves the right to discontinue manufacture of any products or change products materials, designs or specifications without notice. Note: ControlAir does not assume responsibility for the selection, use, or maintenance of any product. Responsibility for the proper selection, use, and maintenance of any ControlAir product remains solely with the purchaser and end user. Drawing downloads available at www.controlair.com

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#### **Options** Add proper letter at end of model number.

- A Automatic Drain (Type 350 and Type 370 only)
  Float operated drain with 1/8" NPT connection. Maximum 150 psig supply pressure. Minimum 32°F (0°C) temperature.
- F 5 Micron Filter Standard 25 micron filter is replaced with 5 micron filter for more complete air filtration
- K Knob with stainless steel stem
- ${\sf L}$  Low Temperature Operation For "Arctic" applications. Good for temperatures range of -61°F to +194°F (-52°C to +90°C). Not suitable for sour natural gas
- N Nonrelieving For constant flow or downstream pressure relief applications
- **R** EAC TR-CU
- X ATEX 94/9/EC

### Accessories.

**Panel Nut** -P/N 446-734-052

Mounting Bracket Kit -P/N 448-542-011 Includes mounting bracket and panel nut

**Pressure Gauge** -2" face: dual scale: 1/4" NPT centerback connection: stainless steel case and internals

0-30 psig (0-2.0 BAR)	P/N 445-725-019
0-60 psig (0-4.0 BAR)	P/N 445-725-020
0-160 psig (0-11.0 BAR)	P/N 445-725-021

Bug Screen - P/N 445-761-005

1/8" NPT stainless steel exhaust screen fitting

## Applications

The Type 350/360/370SS is used extensively by OEMs and end users to supply clean air to pneumatic controllers, transmitters, transducers, valve positioners, air cylinders, and a wide range of pneumatic control systems.

#### **Applications include:**

Petrochemical processing, both on and offshore

Food, pulp and paper, and pharmaceutical processing

Pollution control

Waste water treatment



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